

PRODUCT SPECIFICATIONS 1 OF 1



PRODUCT DESCRIPTION

Aztec Plumbing Dark Cutting Oil, this premium oil is formulated with selected chlorinated and sulfonated additives to lubricate and reduce friction during the cutting thread process. The cooling effect provided by our Cutting Oil gives the cutting tool or grinding wheel a longer life and helps to prevent burning and smoking. For handmade cutting process use Aztec Plumbing clear cutting oil.

INGREDIENTS (CAS number)

Petroleum Hydrocarbon Mixture

DIRECTIONS FOR USE

- Make sure equipment is in good working way
- Flow the oil in the thread to be cutting.
- To get better results keep flowing during the process.

PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Dark brown liquid
Odor	Petroleum odor
Specific gravity	0.87
Flash point, °F	478 min.
Viscosity, cts.	40 - 50
% chlorine	0.3 – 0.6
% Sulfur	2 – 3
ASTM-D130	2c
ASTM-D5619, steel	287

PRECAUTIONS

Avoid contact with eyes; wash with abundant water after handling. If swallowed, seek immediate medical attention. **KEEP OUT OF REACH OF CHILDREN.**